Rear Floorboard Assembly Instructions

ADDITIONAL PARTS MAY BE REQUIRED:
Certain model Harley-Davidson Motorcycles are equipped with rear foot pegs and do not have a floorboard support. It will be necessary to purchase a mount at a Harley-Davidson Dealership or online at www.Harley-Davidson.com. PN: 53070-00A or 50501113 (Chrome) or 50500042 or 50501114 (Black)

TOOLS REQUIRED:
5/64", 3/32" ALLEN WRENCH
THREAD LOCTITE NOTE: USE OF LOCTITE IS RECOMMENDED ON ALL FASTENERS.

INSTALLATION:
STEP 1. Apply rubber grommets (1) by assembling into large holes in Floorboard base (3). NOTE: USE 70% IPA (ISOPROPAL ALCOHOL) OR A GLASS CLEANER TO AID IN INSERTION OF RUBBER GROMMET. Be sure each grommet is fully inserted and grommet flanges on both side are fully seated and flush to the surfaces of the Floorboard Base (3).

STEP 2. Assemble Lower Graphics Deck (8) with Top Deck (4) by inserting stand-offs on Upper Deck (4) through holes in Lower Deck (8).

STEP 3. Place Upper/Lower Deck (just assembled in STEP 2) into recess of Floorboard Base (3) so stand-offs from Upper Deck (4) align with holes in Rubber Grommets (1).

STEP 4. Using screws (9) and washers (12), securely fasten Upper/Lower Deck assembly to Floorboard Base (3).

STEP 5. Finish securing Upper/Lower Deck assembly to Floorboard Base (3) by inserting flat head screws (10) through hole in Floorboard Base (3) and thread into stand-offs on Upper Deck (4).

STEP 6. Assembly Pin Locking Set Screws (11) into Floorboard Base (3), but only thread in 1/2 way.

STEP 7: Attach Finished Floorboard onto Motorcycle Support as details in your Harley-Davidson Service Manual. NOTE: IT IS RECOMMENDED TO REPLACE THE STOCK DETENT BALL WITH DETENT BALL (2) PROVIDED IN THIS KIT. THE STOCK BALL MAY BE DEGRADED OR MADE OF PLASTIC. THIS WILL ENSURE BETTER LOCKING AND ENGAGEMENT WHEN FLOORBOARDS ARE FLIPPED UP.

STEP 8: Once attached to stock mount, secure Pivot Pins from the stock mount by threading set screw (11) until fully seated.
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