

Front Axle Cover Assembly Instructions Harley-Davidson - Universal (Except Rocker)

TOOLS REQUIRED:

3/32" ALLEN WRENCH (Set Screws)

REV AB

INSTALLATION:

This kit provides multiple sets of Spacer Sleeve/Set Screw kits. You will need to select the proper set for each side depending on your bike model and axle type. A Sleeve Spacer may not be needed in some cases, but if a Spacer Sleeve is needed, be sure to select the one that fits easily over your axle configuration with little to no force and the least amount of free play.

RIGHT SIDE:

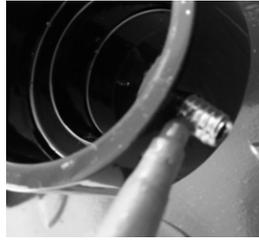
STEP 1. Select a Spacer Sleeve from one of the bag kits that best fits your axle. Position spacer towards the top of the axle (12 O'Clock).



STEP 2. Using the Set Screws from the same bag as selected Spacer Sleeve, install Set Screws into an Axle Cover, but only thread partially into cover. **Before continuing, apply a small amount of Loctite onto each thread (this will prevent loosening due to vibration).**

STEP 3. Insert Axle Cover over Axle/Spacer Sleeve (installed in STEP 1).

STEP 4. While pushing Axle Cover against axle, tighten each Set Screw in an alternating pattern between each screw until securely fastened to axle. Verify Axle Cover is secure to axle before continuing to other side.



LEFT SIDE:

STEP 5. Select a Spacer Sleeve from one of the bag kits that best fits your axle. Position it towards the top of the axle (12 O'Clock). The Spacer Sleeve should contact 2-3 corners of the hex nut.



STEP 6. Using the Set Screws from the same bag as selected Spacer Sleeve, install Set Screws into an Axle Cover, but only thread partially into cover. **Before continuing, apply a small amount of Loctite onto each thread (this will prevent loosening due to vibration).**

STEP 7. Insert Axle Cover over Axle/Spacer Sleeve (installed in STEP 5).

STEP 8. While pushing Axle Cover against axle, tighten each Set Screw in an alternating pattern between each screw **(this will insure that each Set Screw gets equal engagement with the axle nut while remaining straight)**. Continue this until securely fastened to axle. Once tightened, verify Axle Cover is secure to axle before riding.



LEFT SIDE:

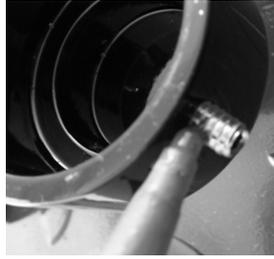
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STEP 6. Using the Set Screws from the same bag as selected Spacer Sleeve, install Set Screws into an Axle Cover, but only thread partially into cover. **Before continuing, apply a small amount of Loctite onto each thread (this will prevent loosening due to vibration).**

STEP 7. Insert Axle Cover over Axle/Spacer Sleeve (installed in STEP 5).

STEP 8. While pushing Axle Cover against axle, tighten each Set Screw in an alternating pattern between each screw (**this will insure that each Set Screw gets equal engagement with the axle nut while remaining straight**). Continue this until securely fastened to axle. Once tightened, verify Axle Cover is secure to axle before riding.



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RIGHT SIDE:

STEP 1. Select a Spacer Sleeve from one of the bag kits that best fits your axle. Position spacer towards the top of the axle (12 O'Clock).



STEP 2. Using the Set Screws from the same bag as selected Spacer Sleeve, install Set Screws into an Axle Cover, but only thread partially into cover. **Before continuing, apply a small amount of Loctite onto each thread (this will prevent loosening due to vibration).**

STEP 3. Insert Axle Cover over Axle/Spacer Sleeve (installed in STEP 1).

STEP 4. While pushing Axle Cover against axle, tighten each Set Screw in an alternating pattern between each screw until securely fastened to axle. Verify Axle Cover is secure to axle before continuing to other side.

