Axle Cover Assembly Instructions
Harley-Davidson Breakout Rear/Rocker Front and Rear

TOOLS REQUIRED:
3/16” ALLEN WRENCH (Axle Locker Insert)
3/32” ALLEN WRENCH (Set Screws)

INSTALLATION:

LEFT SIDE: Place Axle Cover (1) over the head of factory installed bolt (Front) or Nut (Rear) located at end of Left Side Axle. Orient Cover (1) such that Set Screws (2) are located downward, out of sight. Push Cover (1) until flush against flat washer under factory installed bolt; tighten both Set Screws (2) until secure. **NOTE: SET SCREWS (2) are “Self-Locking” and will not require Loctite to secure or to prevent loosening due to vibration.**

RIGHT SIDE: Place Axle Locker Insert (3) into open end of axle until flush. Secure in place by tightening Bolt (4) until held firmly in place. Place Axle Cover (1) over the flanged portion of Axle Locker Insert (3). Orient Cover (1) such that Set Screws (2) are located downward, out of sight. Push Cover (1) until flush; tighten both Set Screws (2) until secure. **NOTE: SET SCREWS (2) are “Self-Locking” and will not require Loctite to secure or to prevent loosening due to vibration.**

**NOTE:** Axle Locker Insert (3) can be easily removed by loosening Bolt (4). **DO NOT OVER LOOSED BOLT (4). Start by loosed Bolt (4) until half of the head becomes exposed. With wrench still on Bolt, push or tap on Bolt head until it becomes flush again. Repeat until Axle Locker Insert (3) moves freely inside Axle. Insert should slide out once hex shaped portion of Axle Locker Insert (3) is lined up with hex shape in axle end.**